

# ASP

## Swiss Deburring & Chamfering Equipment

Facette Star (EFG)

# Facette Star EFG

## The largest universal deburring machine

12 x 20 inches  
Heat-treated steel table

### Applications

- Efficient deburring of workpieces with large, flat surfaces.
- Troublefree deburring of sheet metal, front panels, etc. due to large table surface.
- Milling of chamfers, corner radii or front surfaces on workpieces made of steel, stainless steel, aluminium, non-ferrous metals, plastics, hardwood, etc.



### Features:

- Solid, portable work shop machine.
- The machine, provided with 4 rubber shoes, is held in working position on the bench by its own weight.
- Ready for use in seconds, set next to the production machine to reduce extra time and thereby overall costs.
- Large table surface, 12" x 20" (300 x 500 mm).
- Drive motor and control unit identical to FACETTE STAR EF.

### In the box:

- Open end wrench 13 mm
- Cranked open end wrench 19 mm
- Collet with nut, Ø 6 mm
- Collet with nut, Ø 8 mm
- Guide-rule p/n 921.900.565
- Milling cutter Ø 10 mm x 45o  
Part No. **921.1090.00**
- Milling cutter for contours  
Ø 6 mm x 45o with ball bearing  
Part No. **921.0690.40**
- Cutter set-up gauge  
Part No. **921.900.900**

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### Get in touch:

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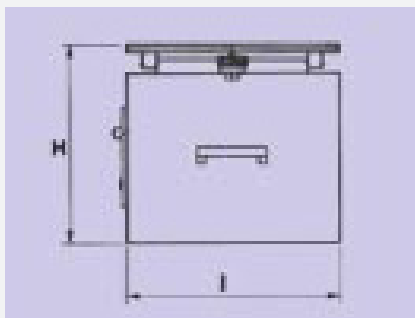
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## Facette Star EFG

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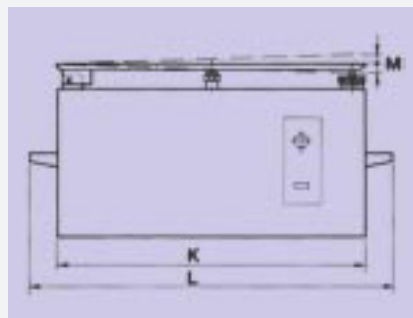
12 x 20  
inches  
Heat-treated  
steel table

### Tool holders



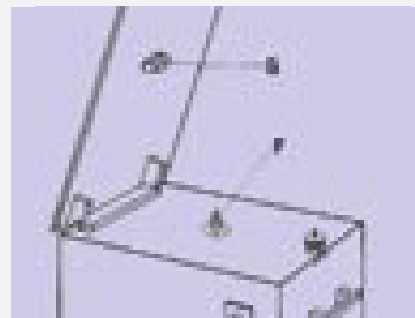
- F** Collet for cutters  
**G** Clamping holder for guide-fingers

### Front view



- K** Length (housing) 500mm  
**L** Overall Length 590mm  
**M** Range of adjustment  
 $\pm .160"$  (4mm)

### View from right side



- H** Total height 280mm  
**I** Total width 300mm

### Technical Data:

#### EUROPE

■ Power supply	230 V, 50 Hz
■ Motor power rating: input:	500 Watt
output:	270 Watt
■ Cutter speed, continuously variable	13 000 to 28 000 RPM
■ Chamfer height, 'H' angle 45° infinitely adjustable, for steel:	0 to 2 mm
for non ferrous	0 to 3 mm
■ Table surface	300 x 500 mm
■ Angle 'β' on workpiece	15° / 30° / 45° / 60°
■ Radius 'R' on workpiece	.25mm to 3.0mm
■ net weight	34 kg

### WORLDWIDE DELIVERY

PHONE: (07793) 025 070 or (01256) 893 863

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